

3000-47 Transfer Adhesive

Release Liner Adhesive: Acrylic (1607) Adhesive Liner: 76lb white polycoated kraft liner **Applications** Laminating paper, felt, sponge rubber, foam, and • Gasket assembly plastic Weather stripping Mounting nameplates, plastic trim, decals **Features Benefits** Good humidity and stress resistance Acrylic Adhesive • Aggressive bond Adheres well to foams and plastics including

• 76lb Release Liner

Dimensionally stable

PE, TPO, ABS, and PP

• Excellent plasticizer migration resistance

Moisture resistant

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	11.0 mils	0.279 mm	PSTC 133
Adhesive Thickness	4.0 mils	0.102 mm	PSTC 133
Liner Thickness	6.0 mils	0.152 mm	PSTC 133
Adhesion to Steel	130 oz/in	14.22 N/cm	PSTC 101 Mod
Shear Strength	>24 hours		PSTC 107
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Maximum Continuous Use	200 °F	93 °C	
Intermittent Use	250 °F	121°C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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